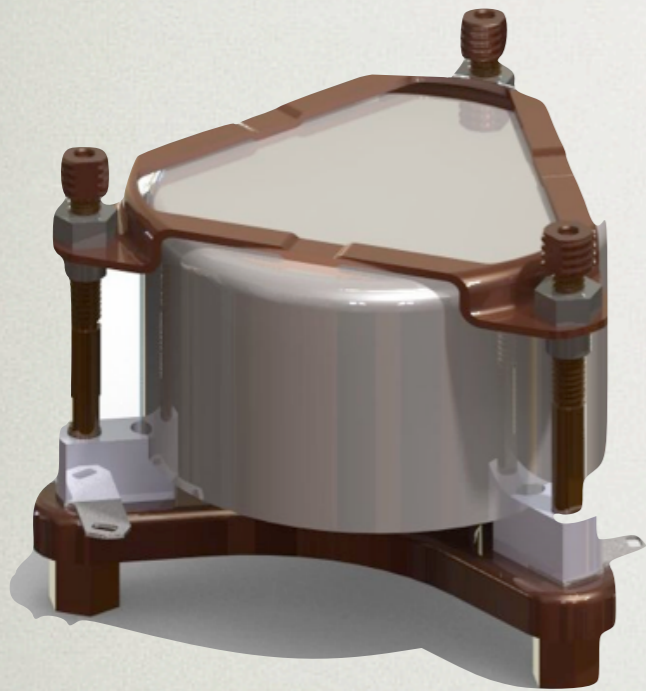


Electronics & Cables  
for the  
**MAJORANA DEMONSTRATOR**

James Loach

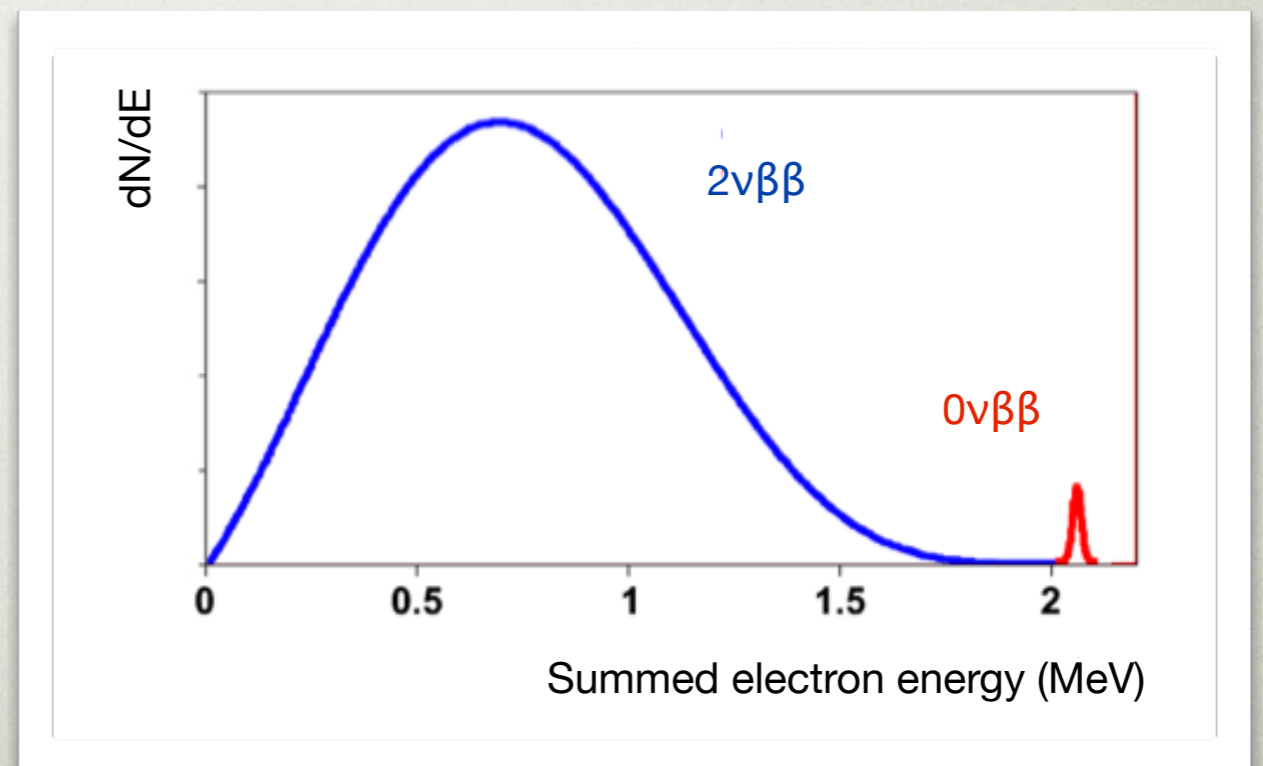
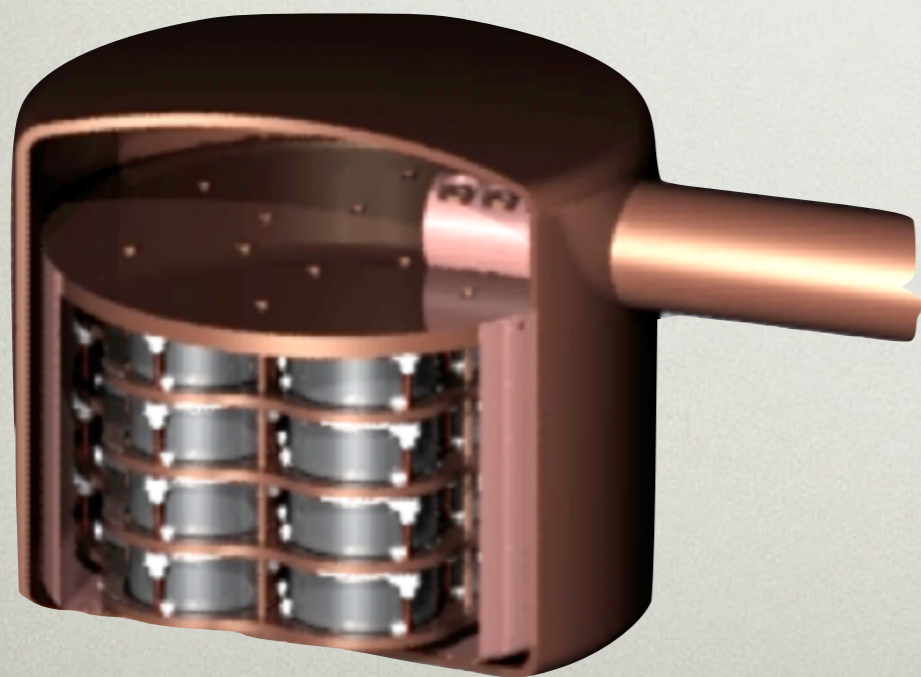
for LBNL & the MAJORANA collaboration

# The MAJORANA experiment

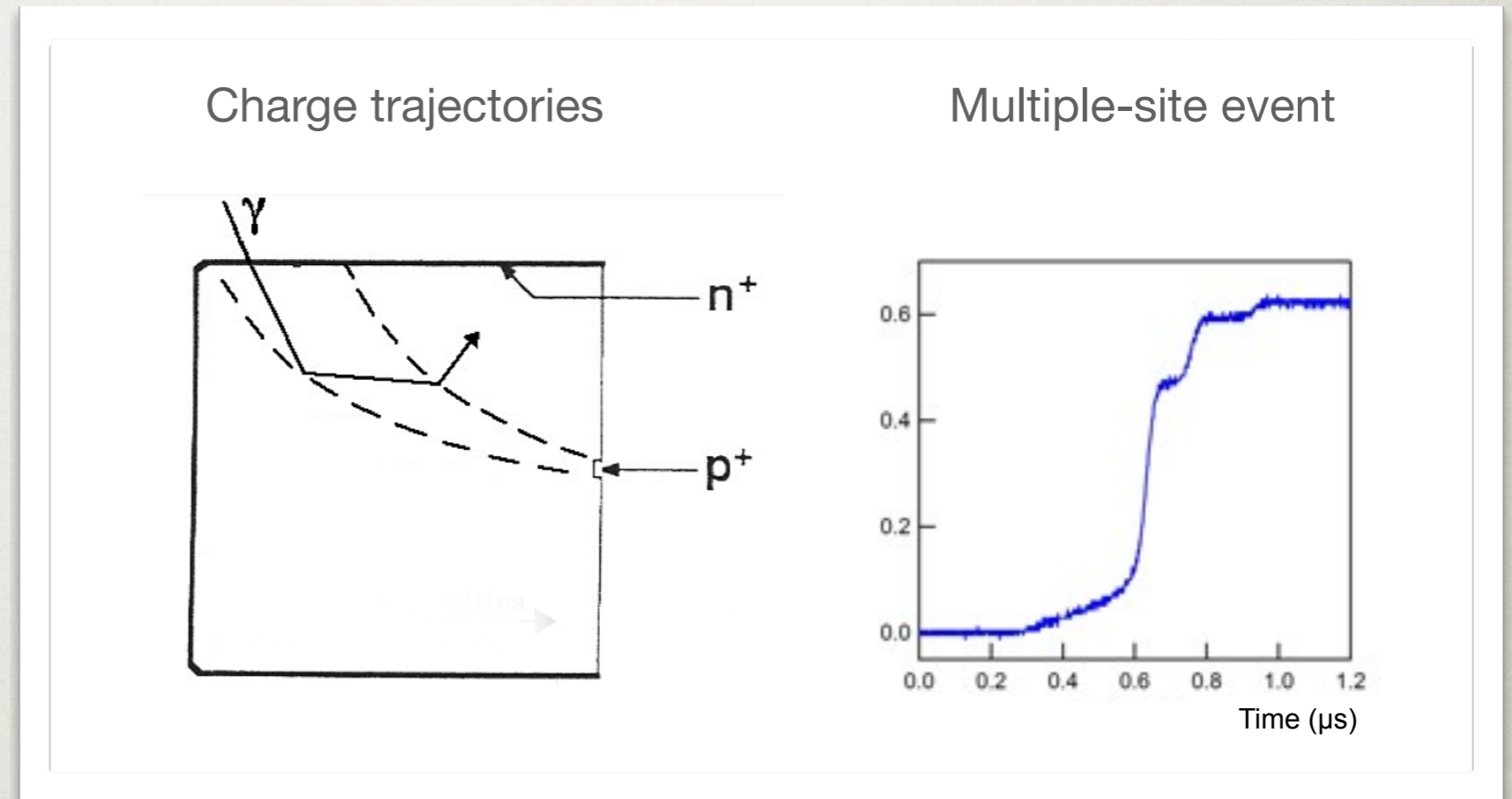
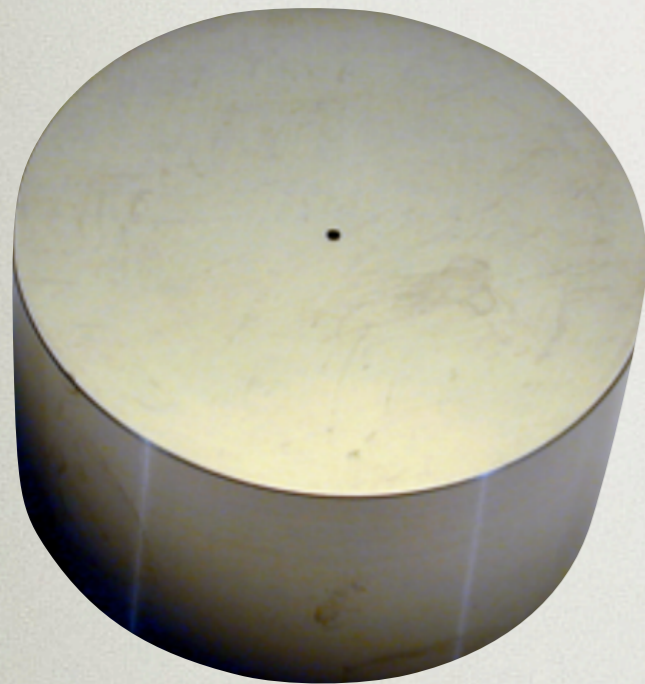


Search for  $0\nu\beta\beta$  in  $^{76}\text{Ge}$  with an array of point contact Ge detectors

$$T_{1/2} > 10^{24} \text{ years}$$



# Point contact Ge detectors



Electronics chain must be  
low noise and low background

[ see Luke et al. (1989) ]

# Just how low in background?

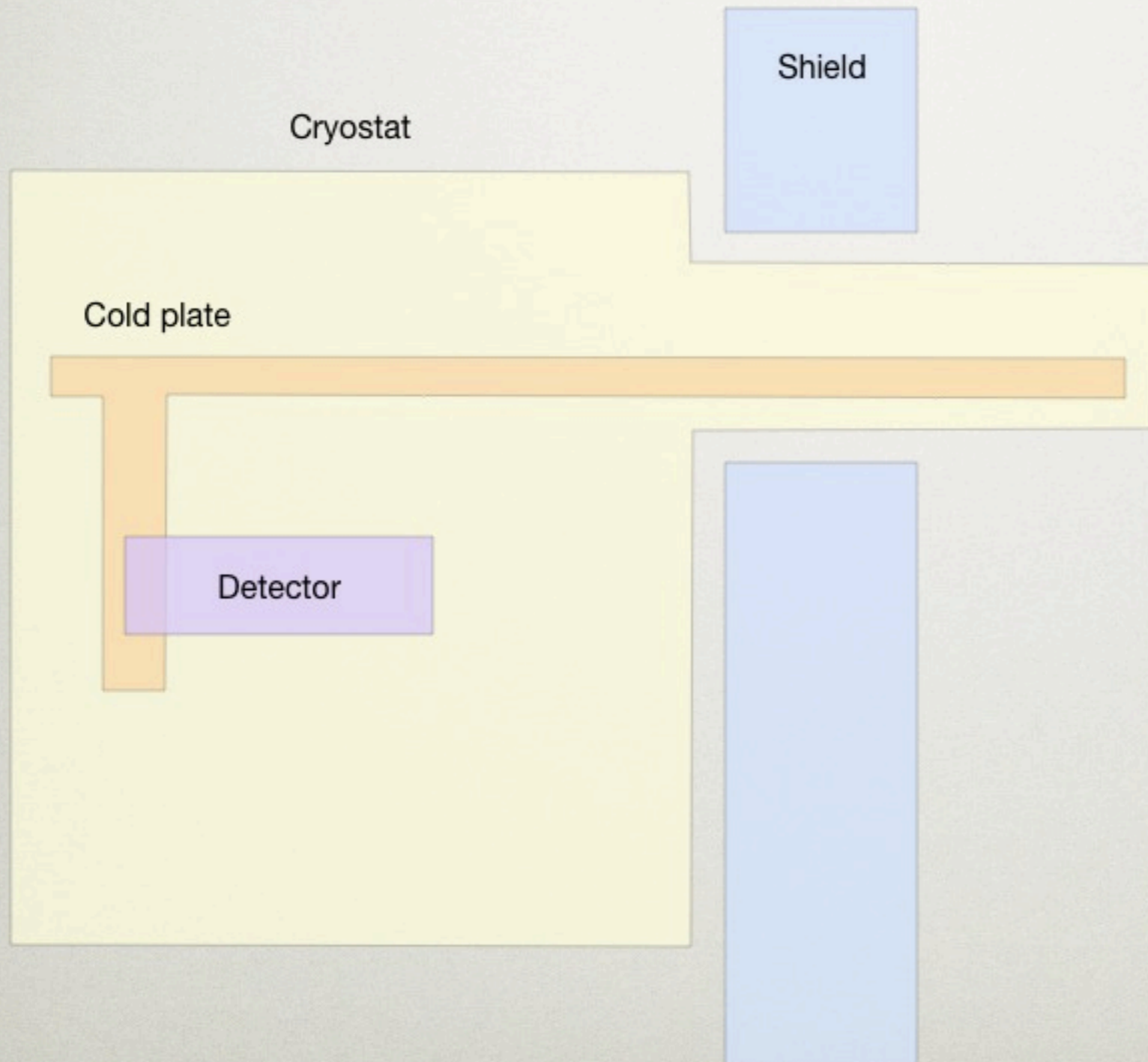
MAJORANA DEMONSTRATOR goal is 4 cts / ROI / t / y

[ scales to ~ 1 cts in the 1-tonne experiment ]

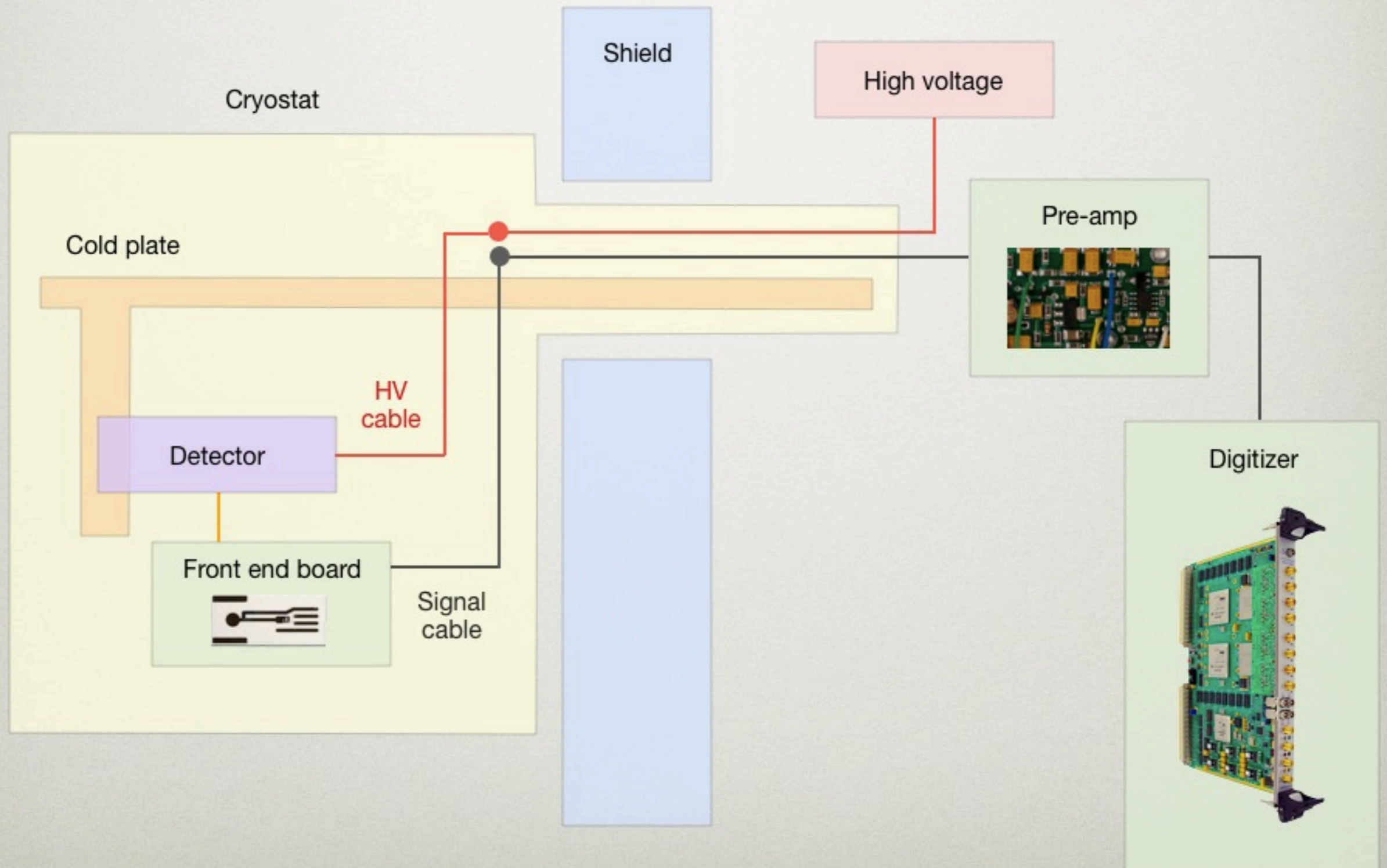
Electro-formed copper	Detector mounts, cryostat, inner shield	$< 0.1 \mu\text{Bq} / \text{kg} \text{ }^{208}\text{Tl}$ $< 0.3 \mu\text{Bq} / \text{kg} \text{ }^{214}\text{Bi}$
Commercial copper	Outer copper shield	$< 0.3 \mu\text{Bq} / \text{kg} \text{ }^{208}\text{Tl}$ $< 3 \mu\text{Bq} / \text{kg} \text{ }^{214}\text{Bi}$
Lead	Lead shield	$< 1 \mu\text{Bq} / \text{kg} \text{ }^{208}\text{Tl}$ $< 10 \mu\text{Bq} / \text{kg} \text{ }^{214}\text{Bi}$
Plastic	Detector mounts, insulation	$< 0.4 \mu\text{Bq} / \text{kg} \text{ }^{208}\text{Tl}$ $< 10 \mu\text{Bq} / \text{kg} \text{ }^{214}\text{Bi}$
Small components	Front-end electronics, contacts	$< 6 \text{ nBq} / \text{channel} \text{ }^{208}\text{Tl}$ $< 24 \text{ nBq} / \text{channel} \text{ }^{214}\text{Bi}$
Cables	Signal, high voltage	$< 40 \mu\text{Bq} / \text{kg} \text{ }^{208}\text{Tl}$ $< 500 \mu\text{Bq} / \text{kg} \text{ }^{214}\text{Bi}$

# The MAJORANA electronics

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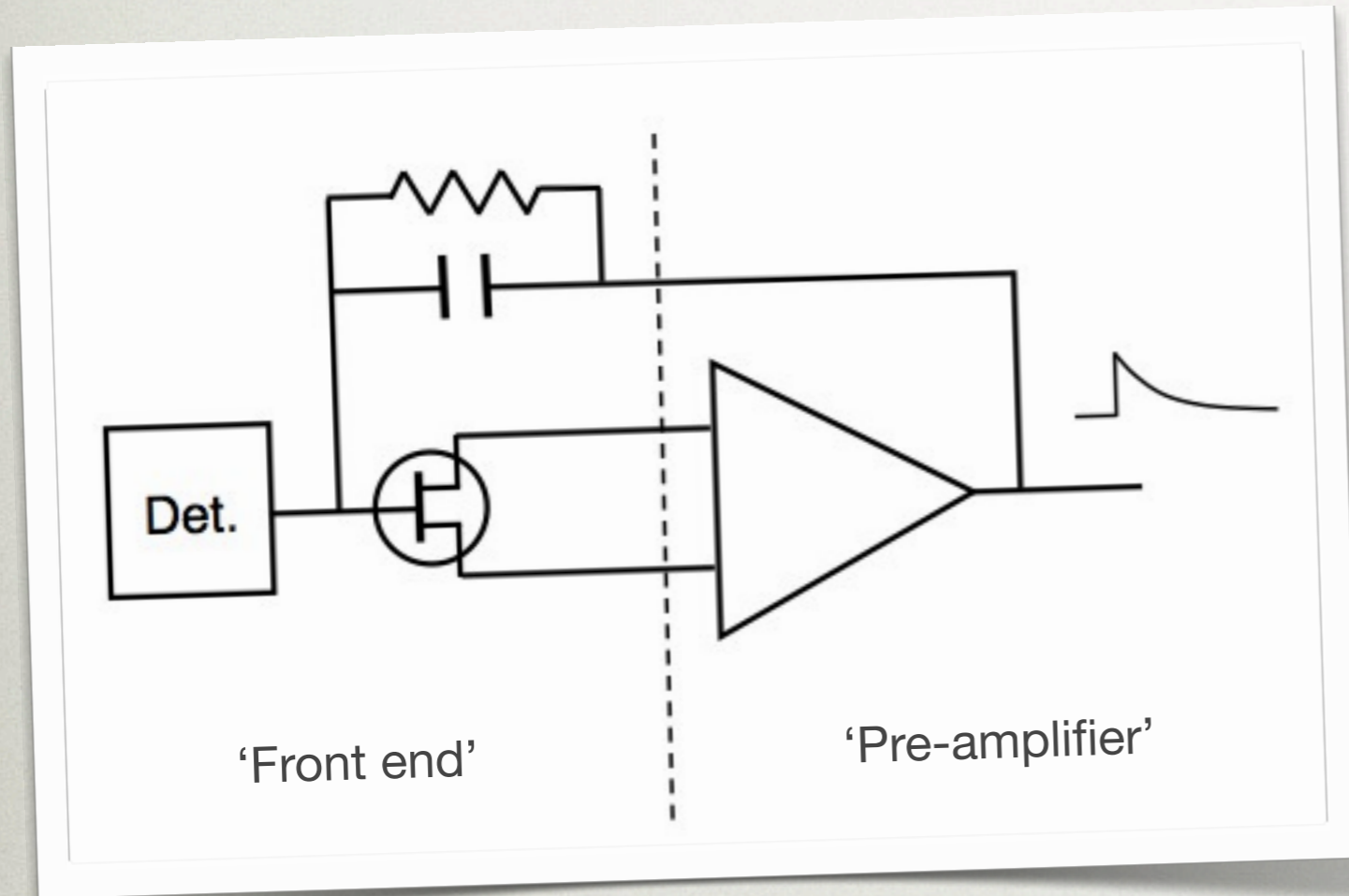


# The MAJORANA electronics



# Divide and conquer

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Simple

Resistor radioactivity

Thermal noise

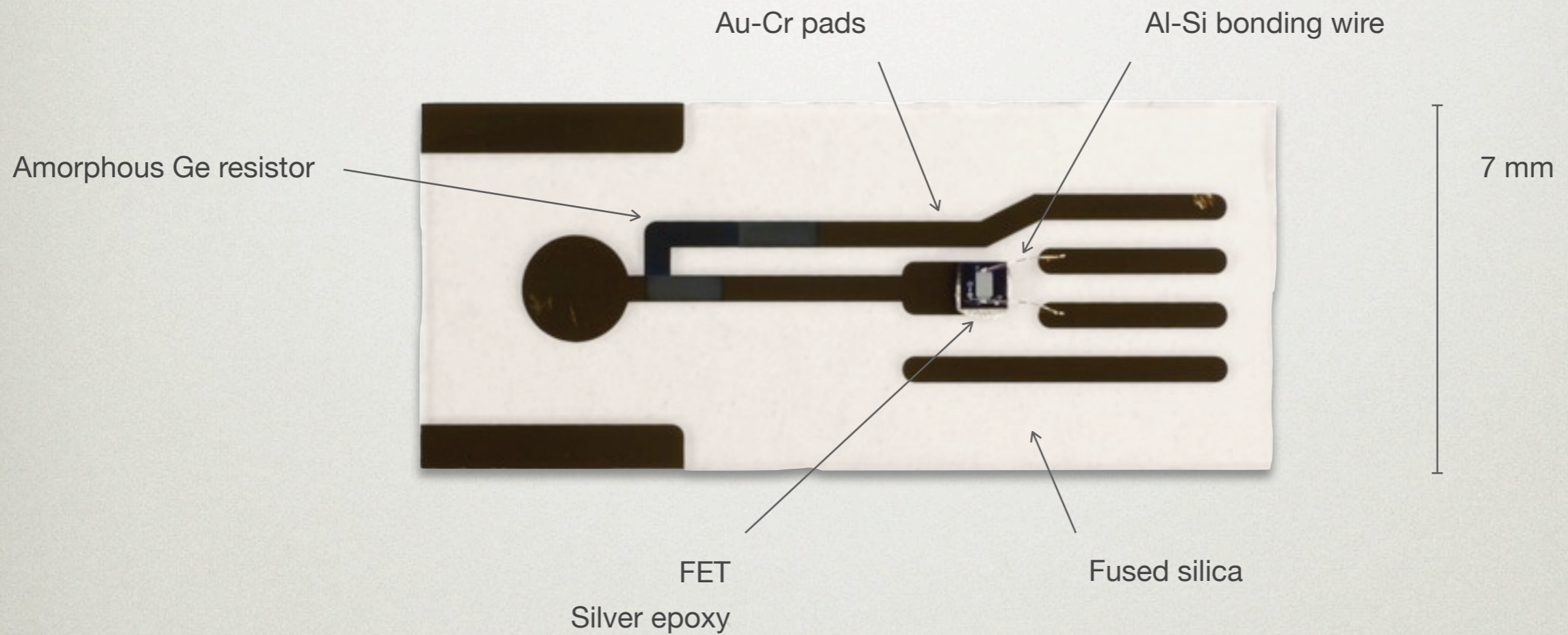
Rate limitations

Pole-zero difficulties

## Resistive feedback design

# Be small

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Weighs 63 mg



# Be pure

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## Assay strategy

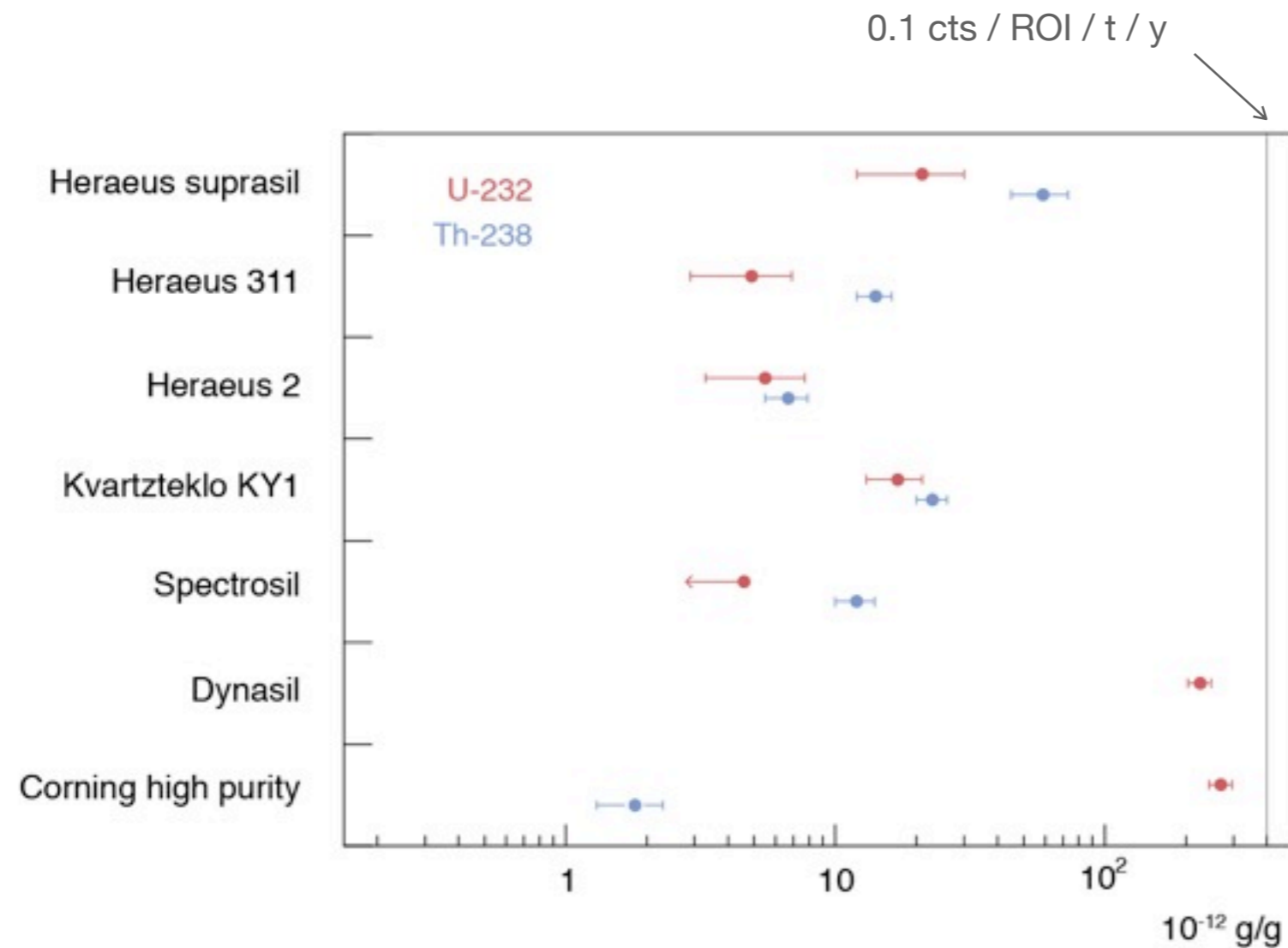
- (1) Gamma count sample
- (2) NNA or ICP-MS sample  
& gamma count raw material
- (3) ICP-MS or NNA sample

And spot checks using ICP-MS

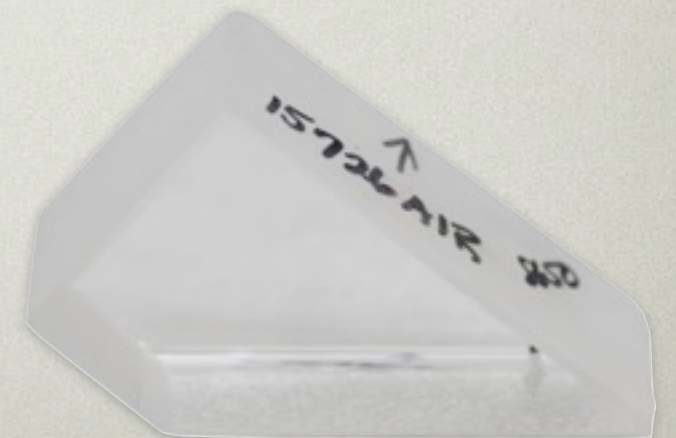
# Be pure

## Fused silica

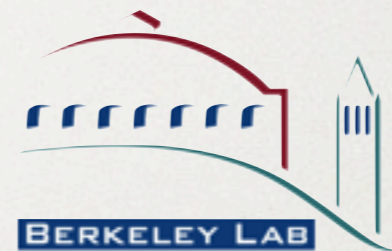
Candidates from literature  
ICP-MS of samples  
NNA of candidate



[ Leonard et al. (2008) ]



# Be pure



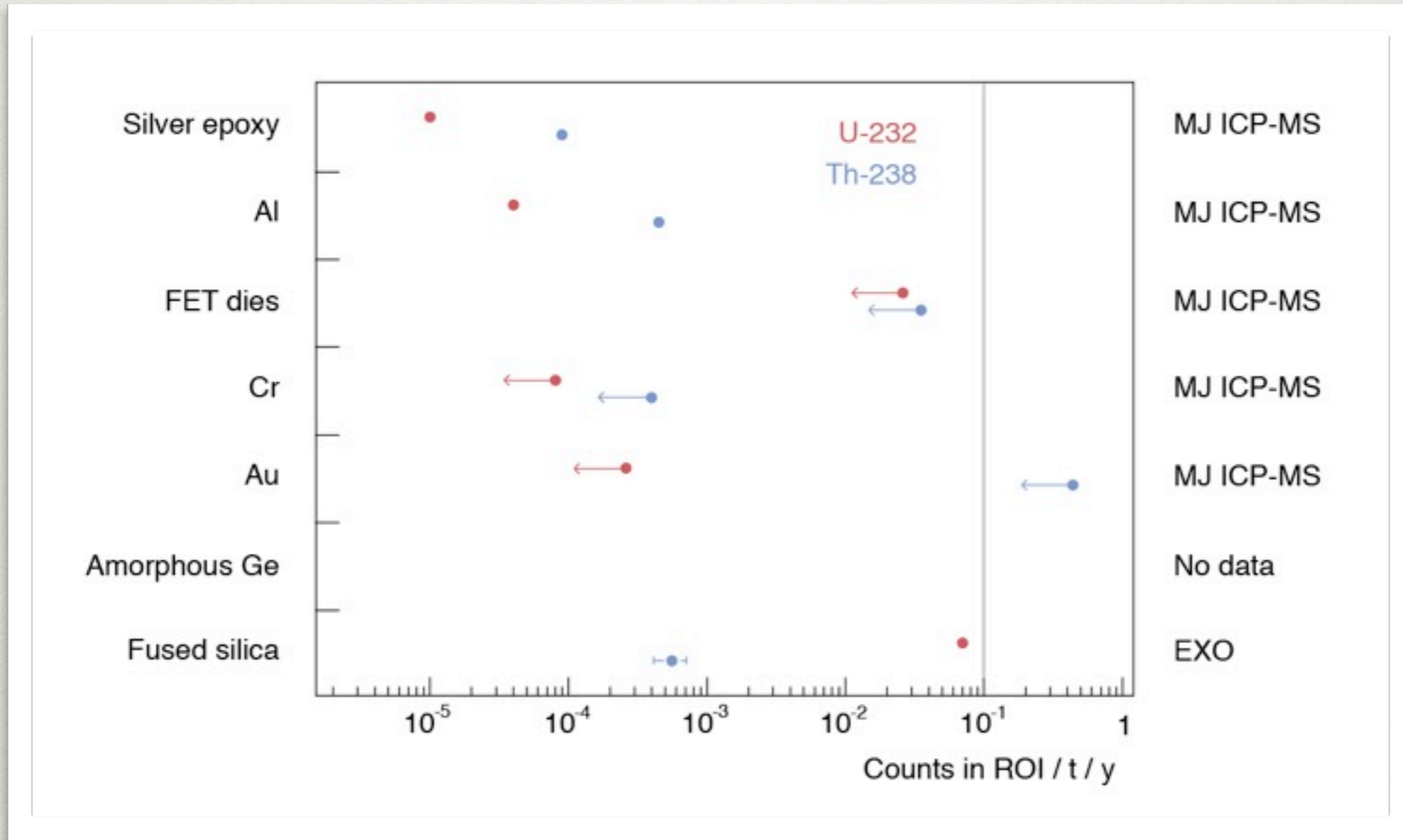
Gamma		ICP-MS		
LBF	WIPP	PNNL	LBNL	Chernogolovka
1-2 ppb (LBNL) < 100 ppt (Oroville)	~ 1 ppb	< 1 ppt	~ 10 ppt	~ 1 ppt

[ Talk by Henning ]

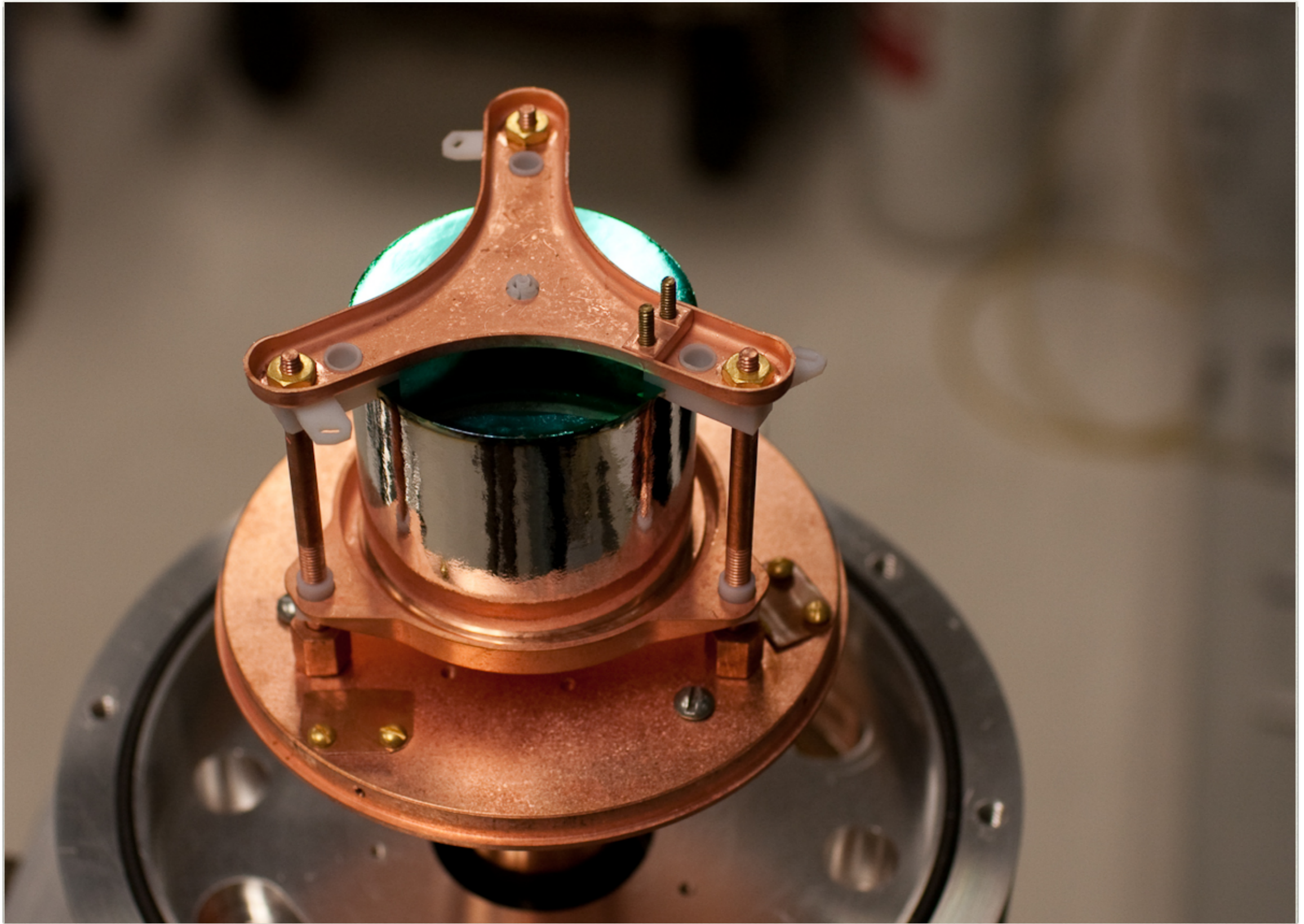
[ Talk by Hoppe ]

[ all values for  $^{238}\text{U}$  and  $^{232}\text{Th}$  ]

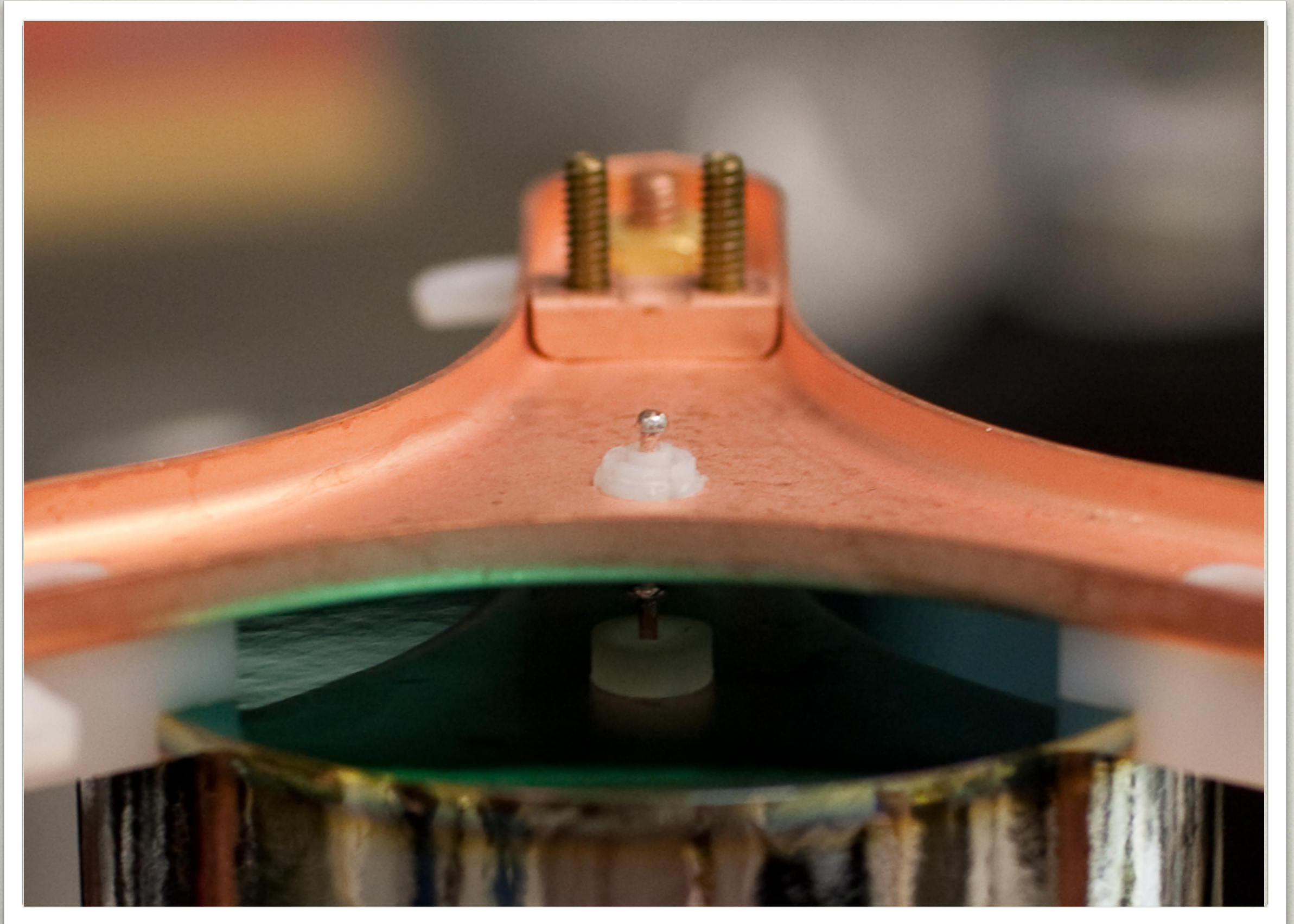
# Be pure



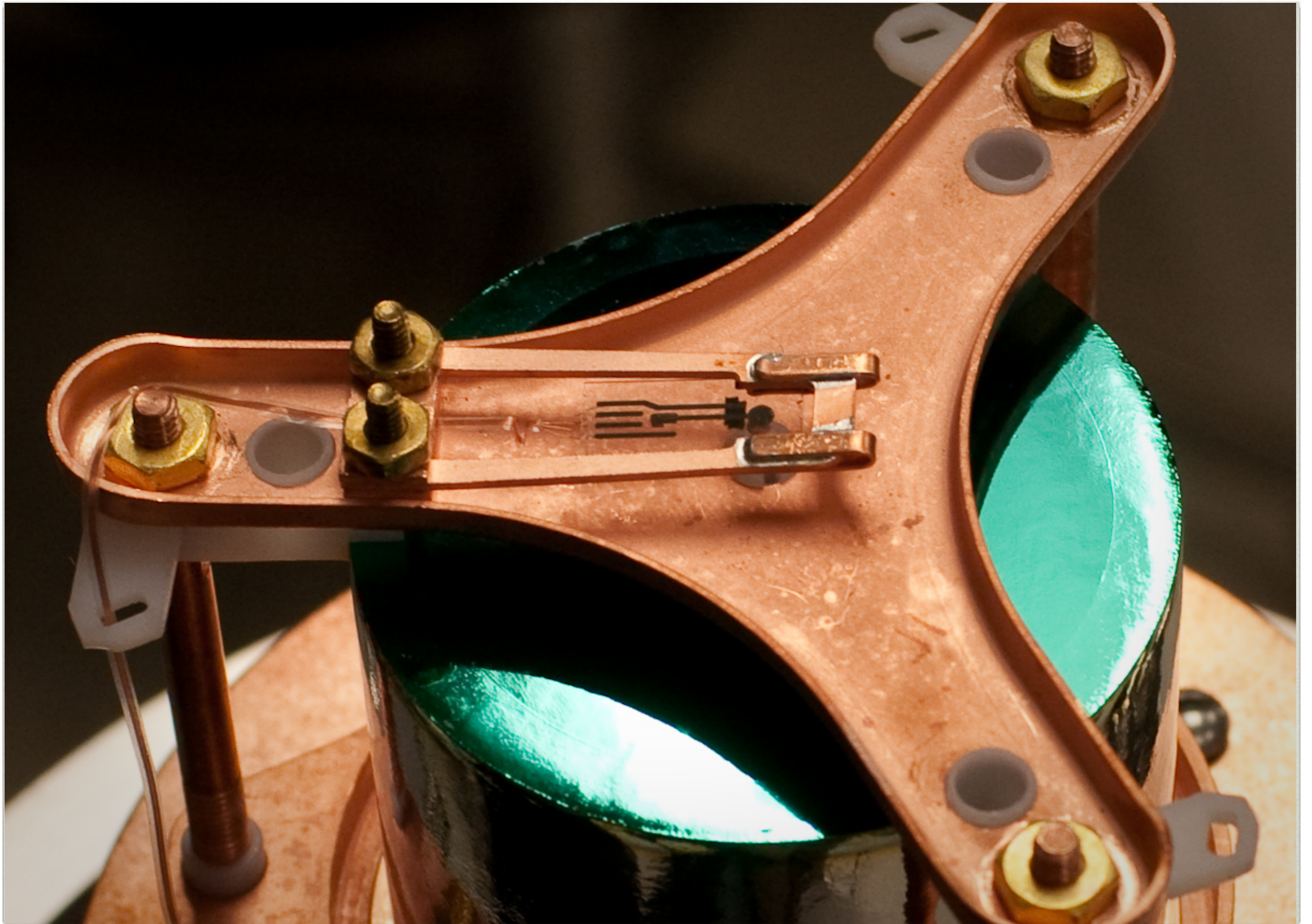
Many measurements in progress



[ prototype design ]



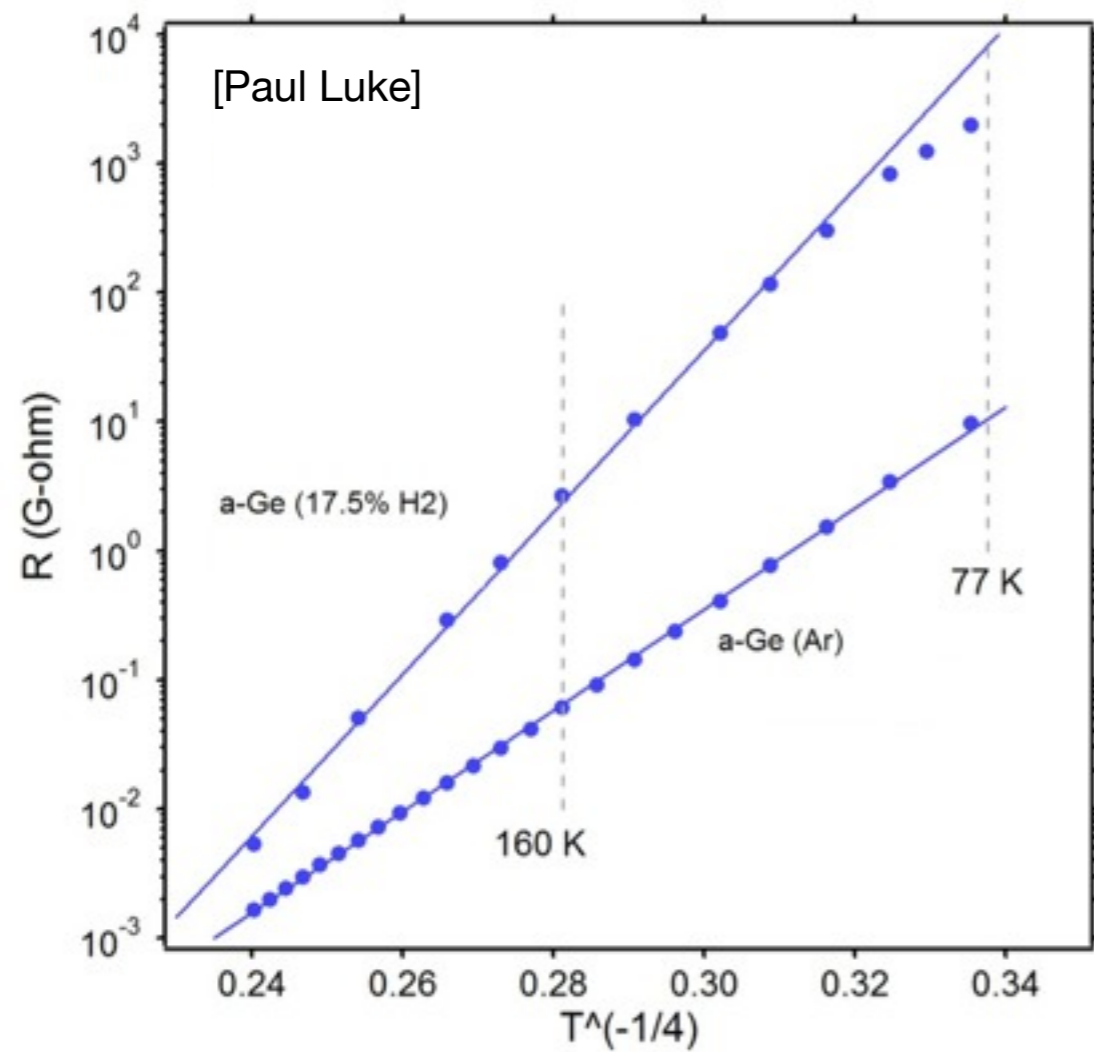
[ prototype design ]



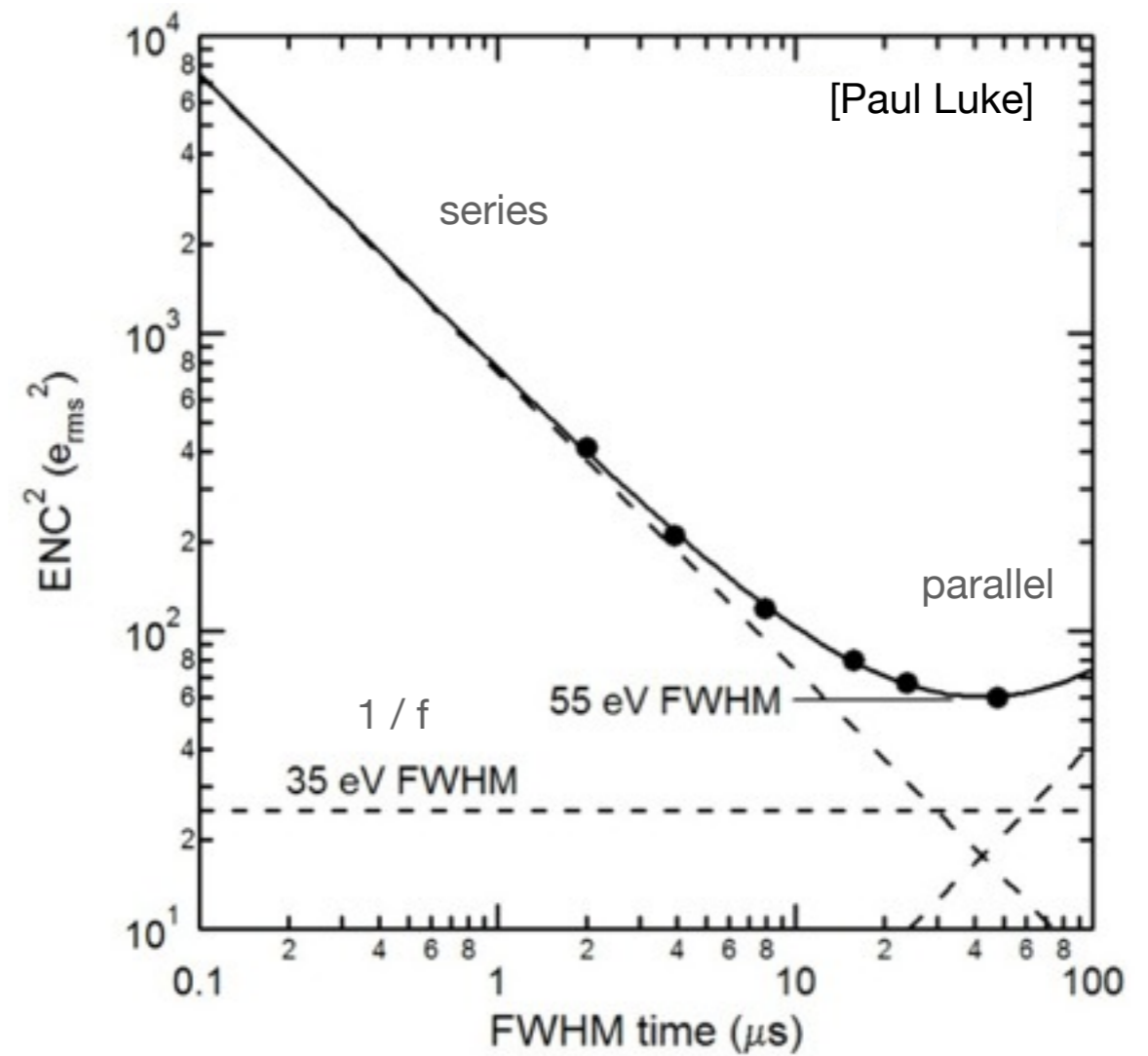
[ prototype design ]

# Performance

Amorphous Ge resistor

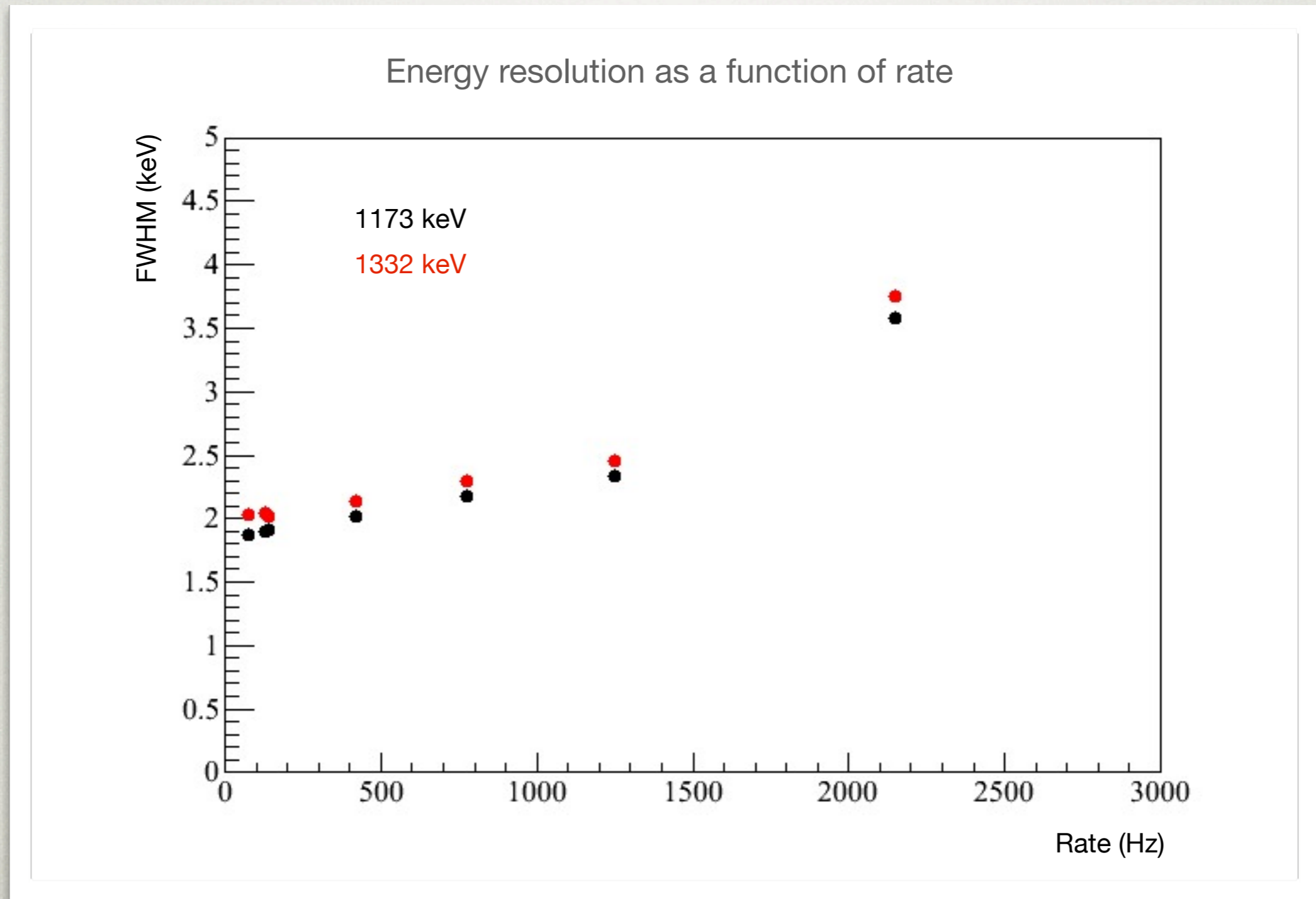


Noise





# Performance

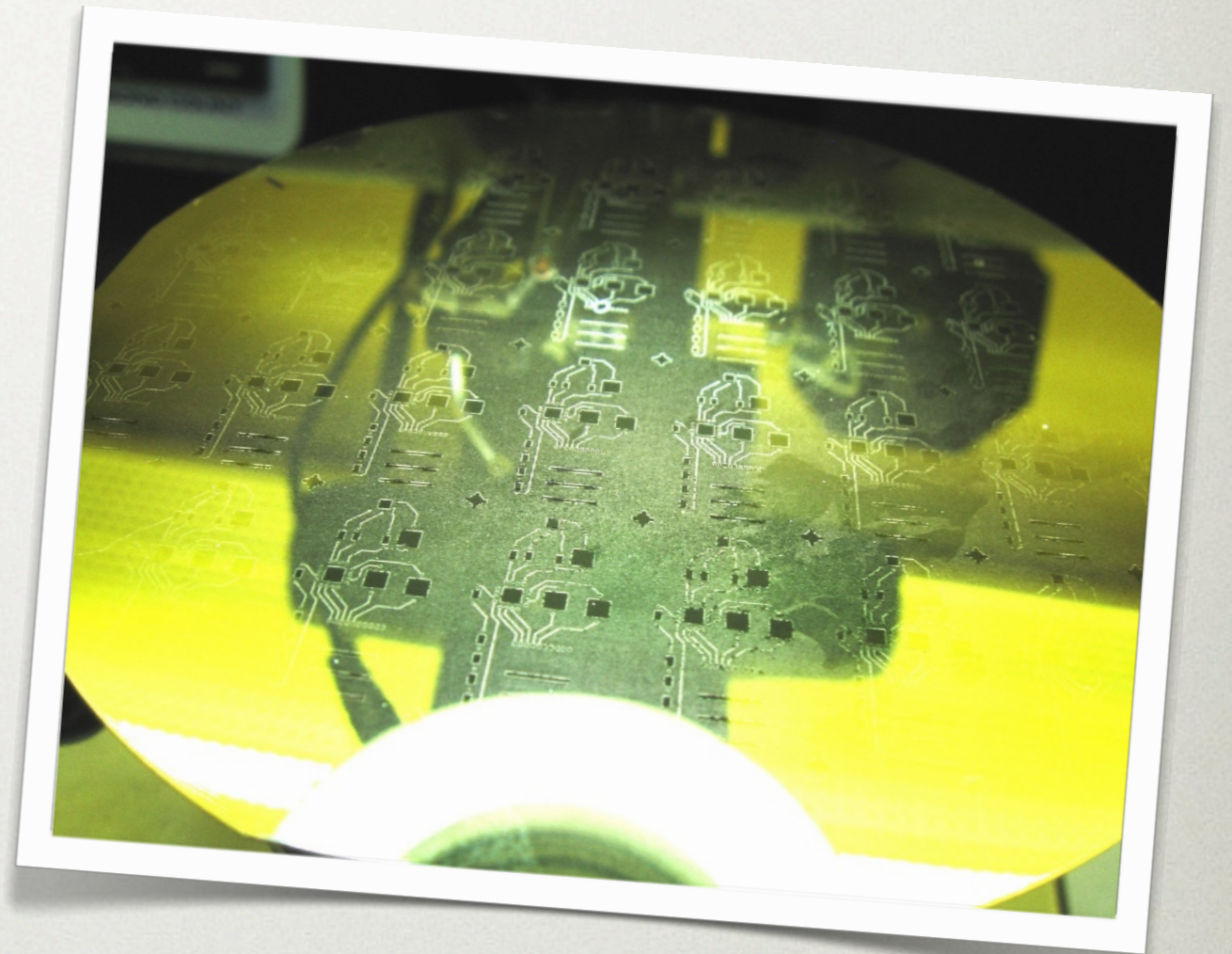
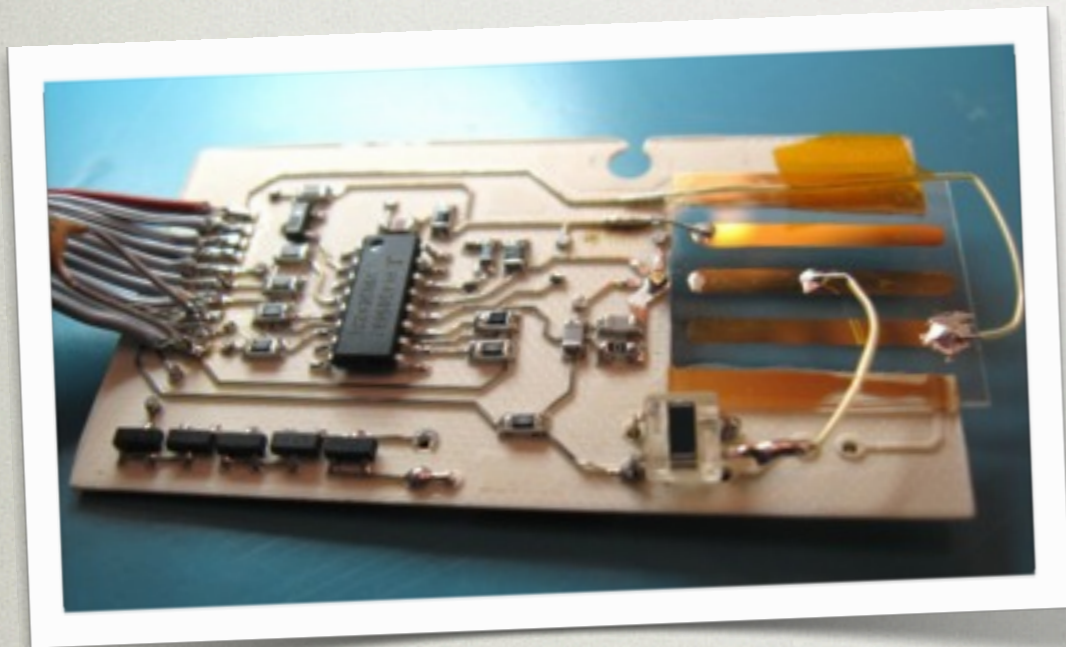


# A novel alternative

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**W**

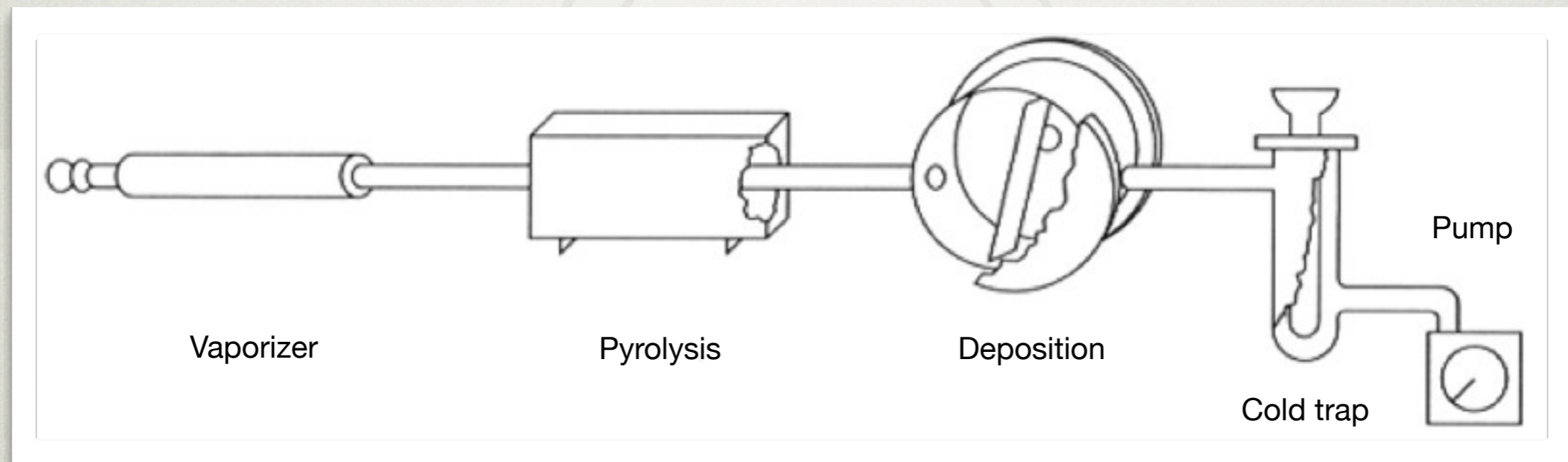
UNIVERSITY *of*  
WASHINGTON



Unique design with forward-biased JFET  
Entirely on the front end

# The wonders of parylene

Excellent electrical properties and low background

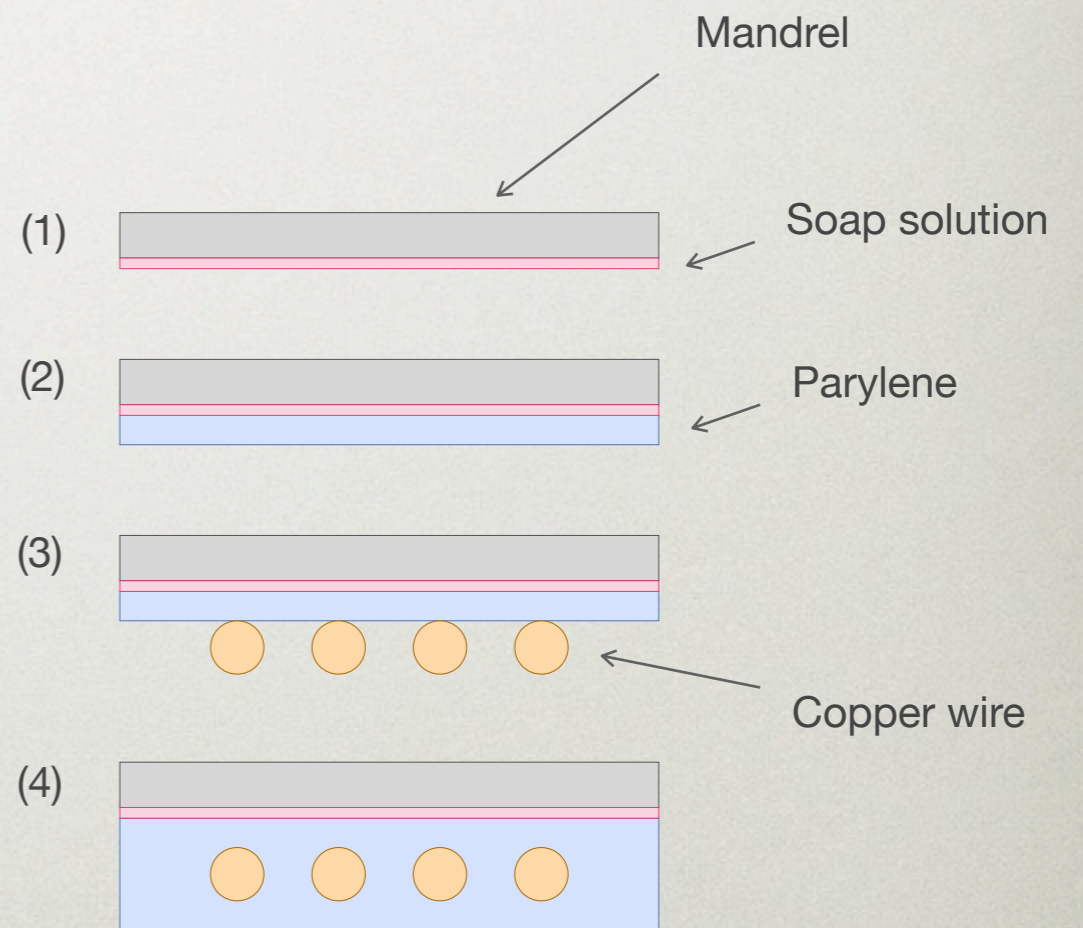
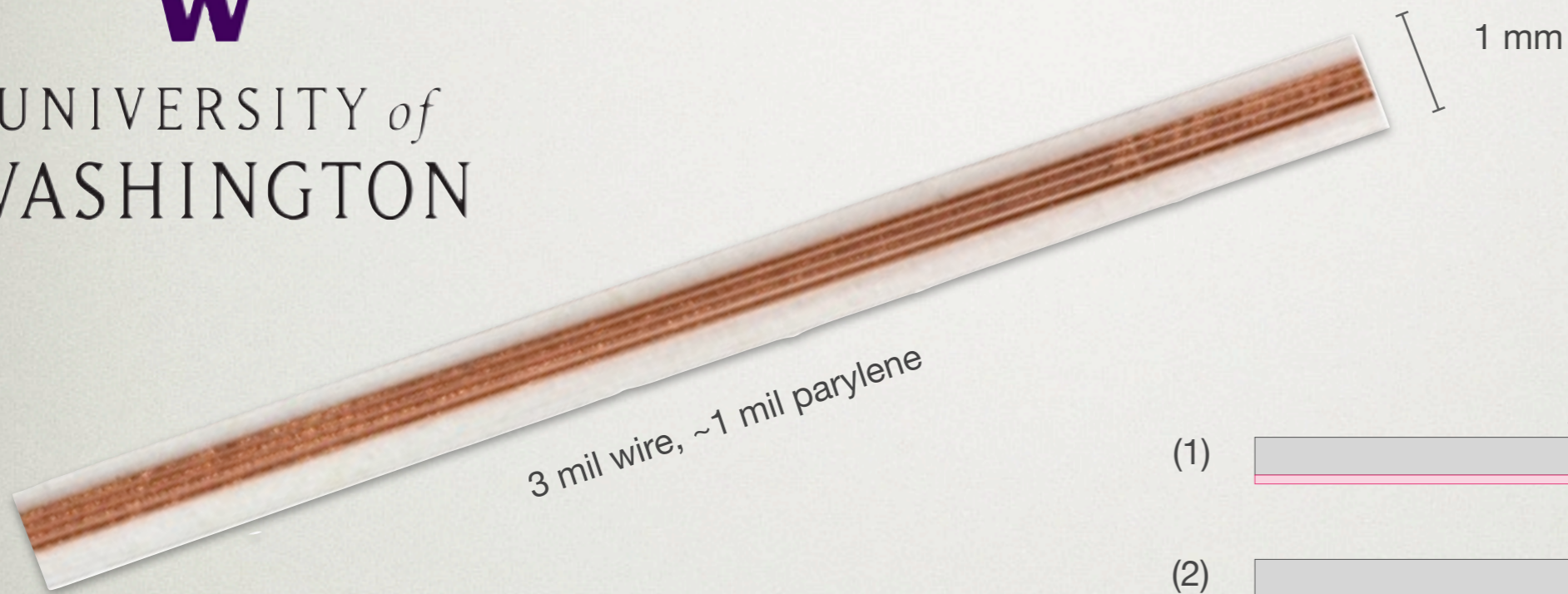


	Parylene C	Parylene N
Dissipation factor (at 1 kHz)	0.019	0.0002
Dielectric strength (short time)	5600 V / mil	7000 V / mil
Dielectric constant (at 1 kHz)	3.10	2.65

# Slender threads

**W**

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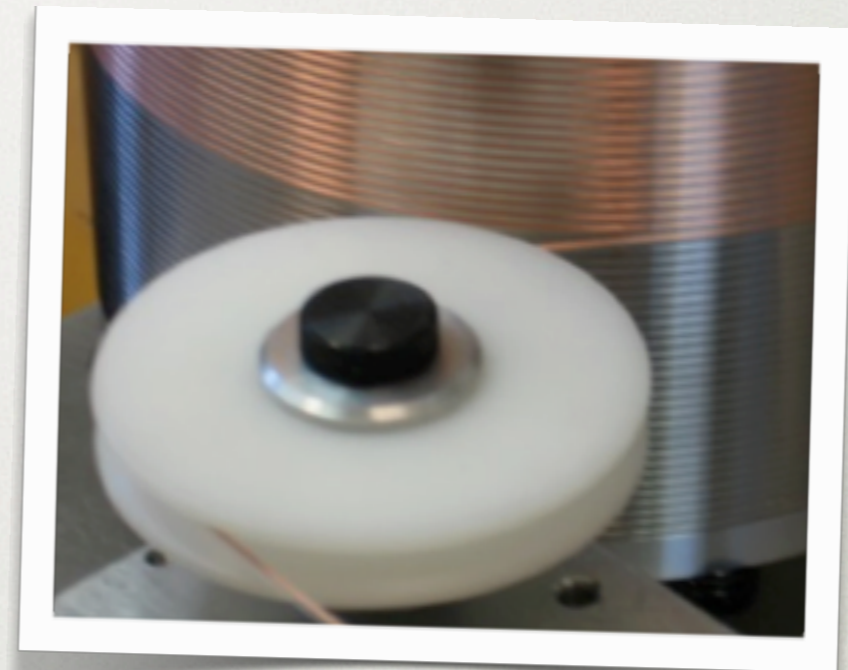
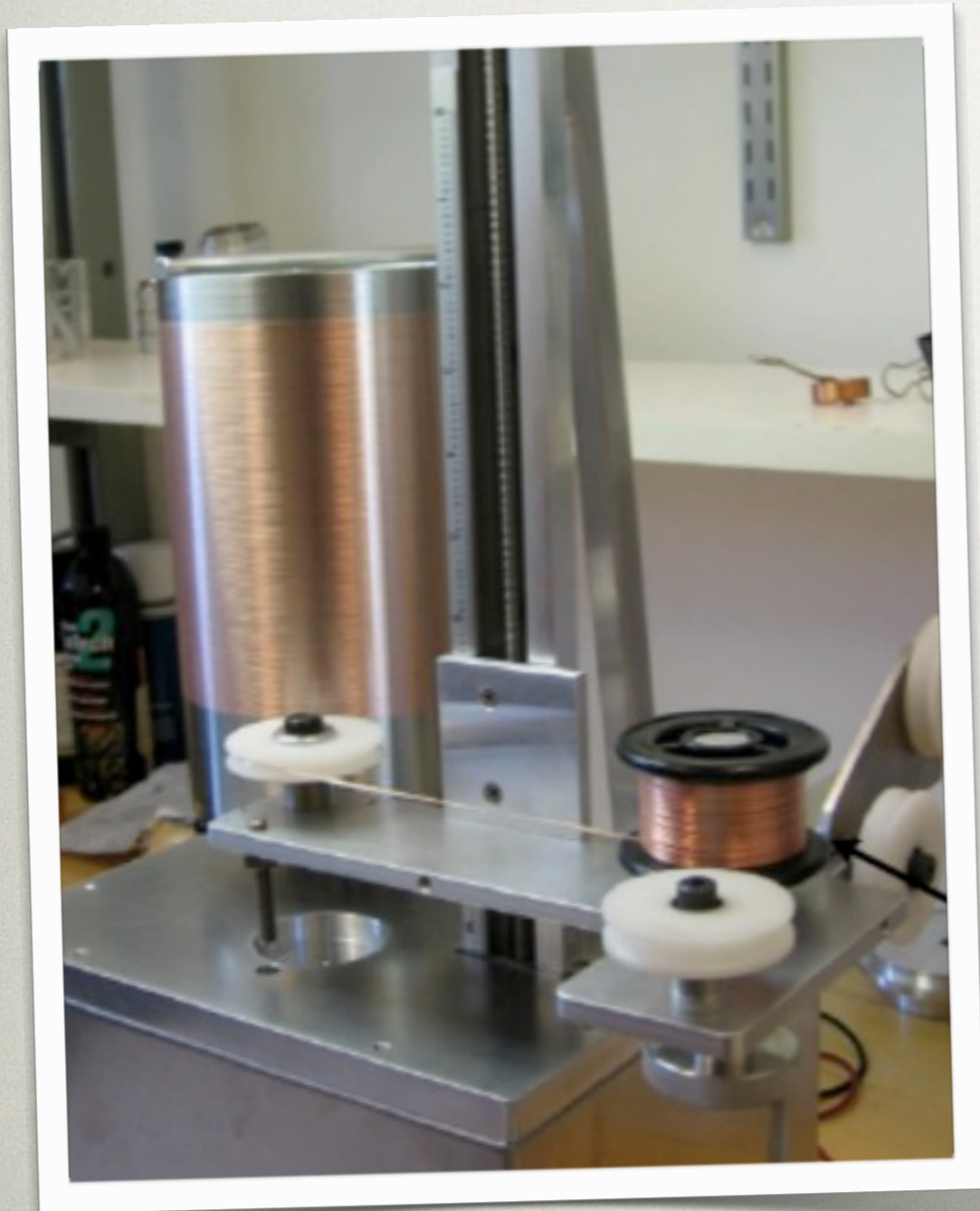
	$^{238}\text{U}$	$^{232}\text{Th}$
Parylene N	< 1 ppb	< 49 ppt
Copper wire	< 86 ppt	< 40 ppt
Soap solution	< 1.5 ppb	< 0.6 ppb

[ Miller, Robertson et al. ]

# Slender threads

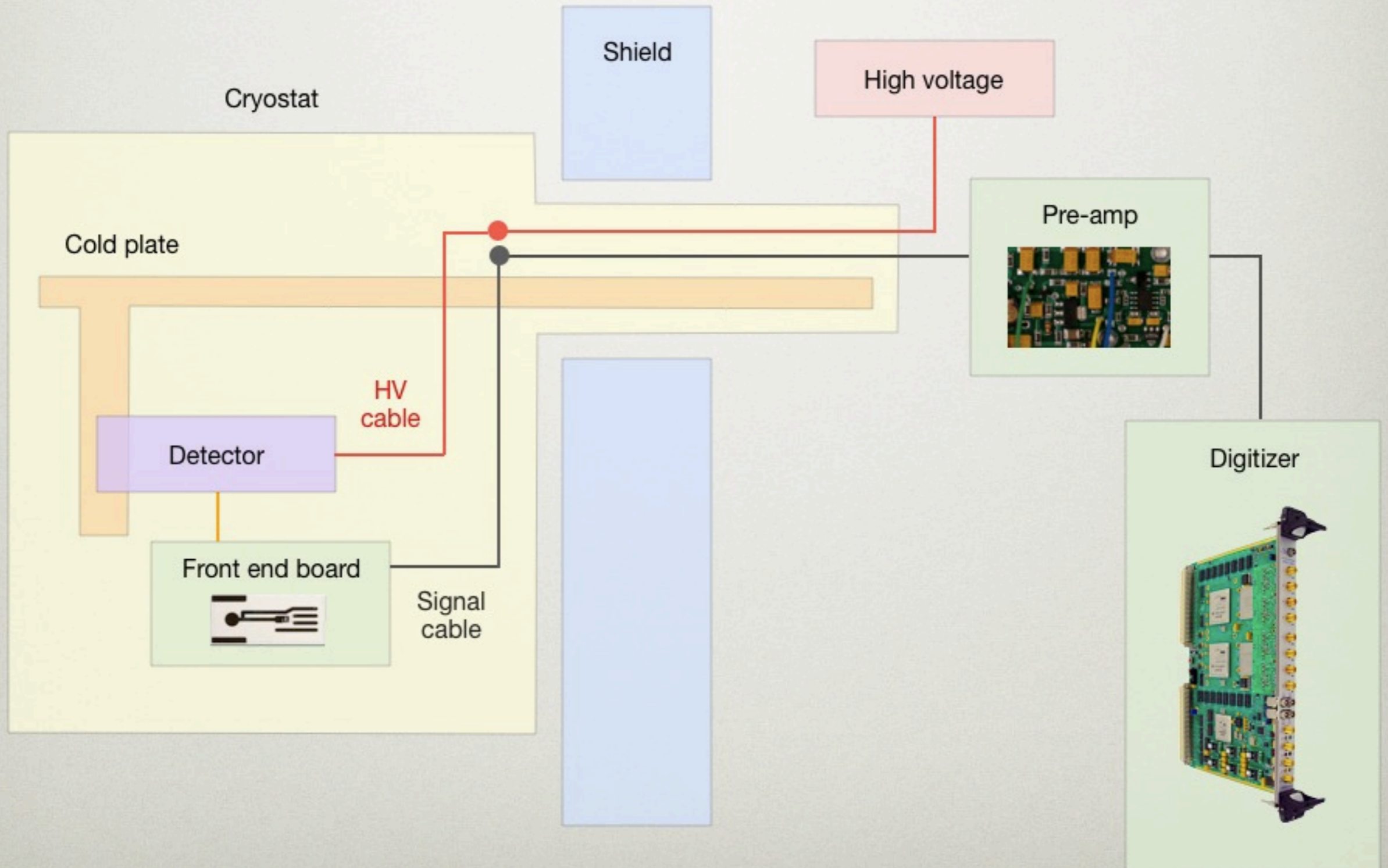
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## Cable winding

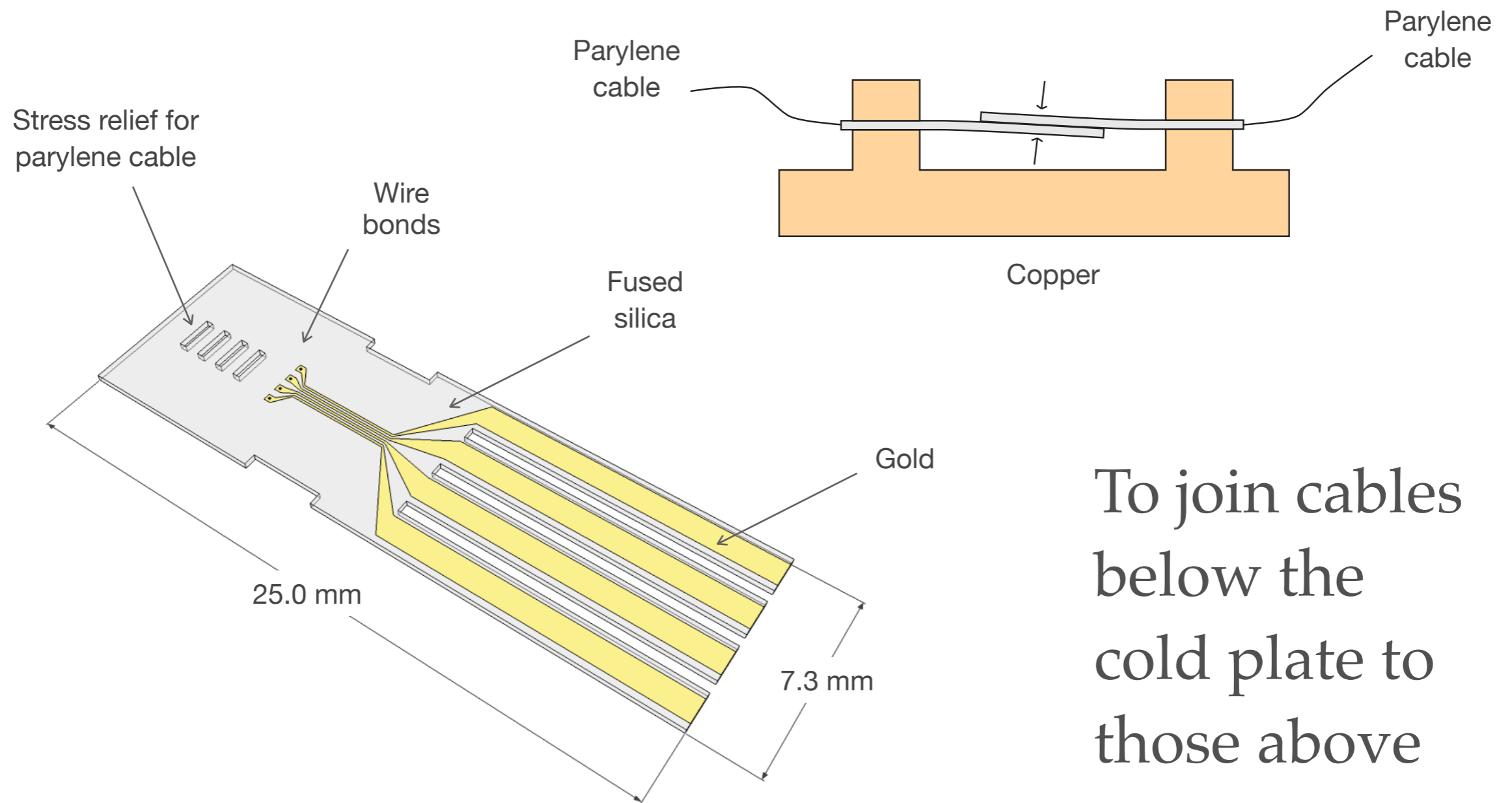


	Predicted	Measured
Impedance	97 $\Omega$	110(10) $\Omega$
Capacitance	16.6 pF/m	16.8(0.2) pF/m

# Connections

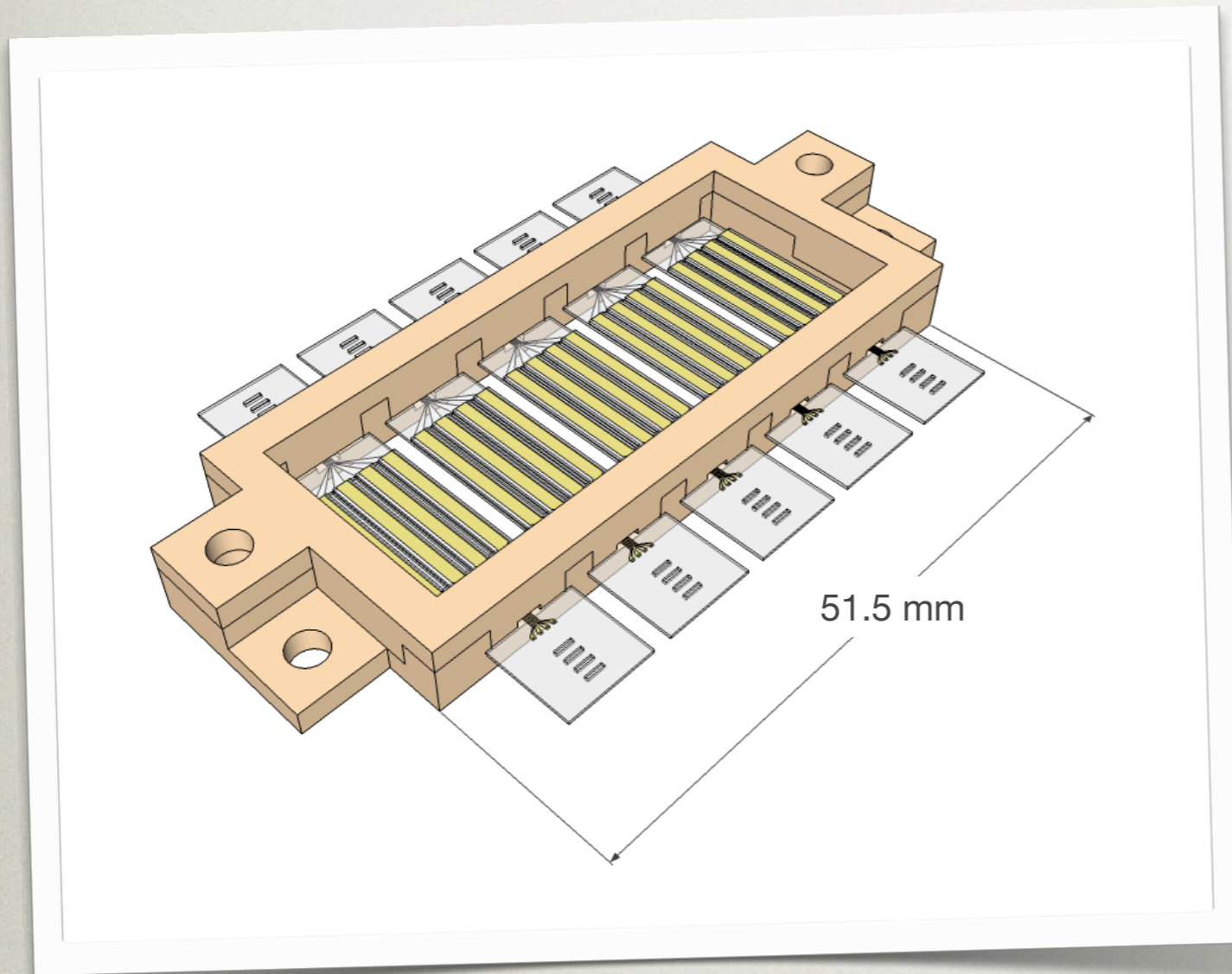


# Connections

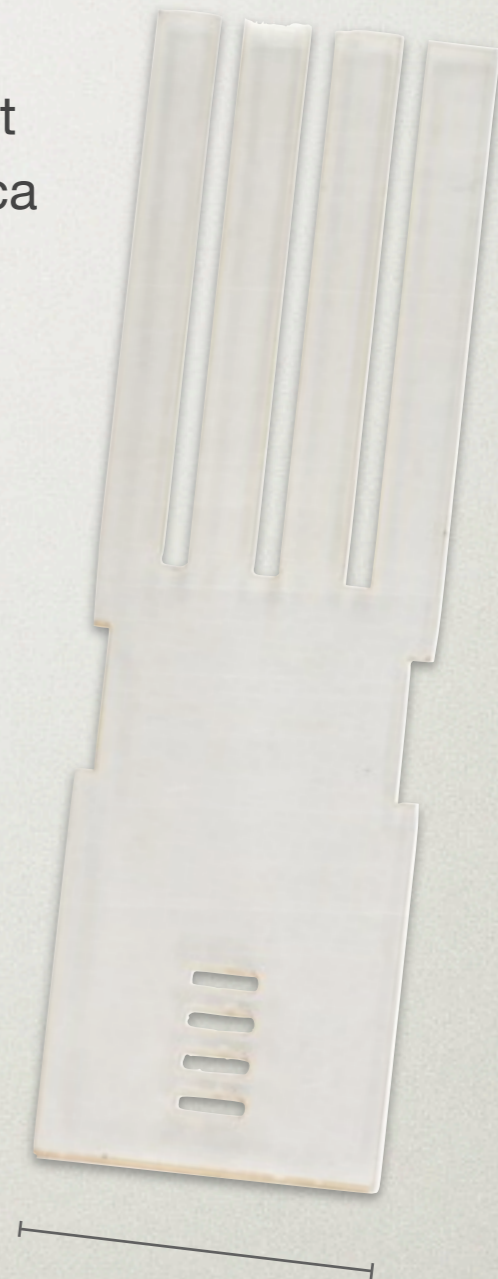


To join cables below the cold plate to those above

# Connections



Laser-cut  
fused silica  
paddle



At the prototype stage

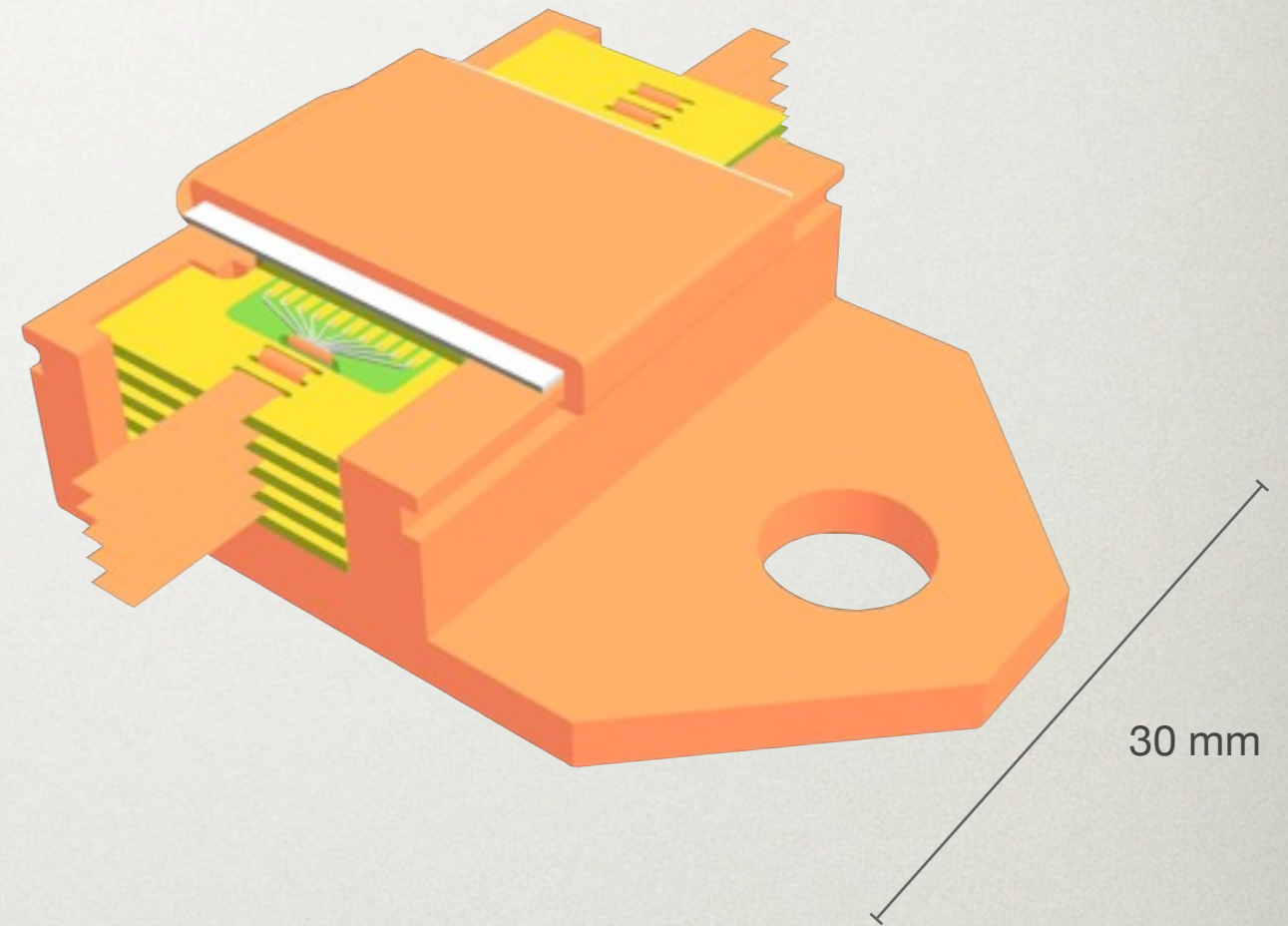
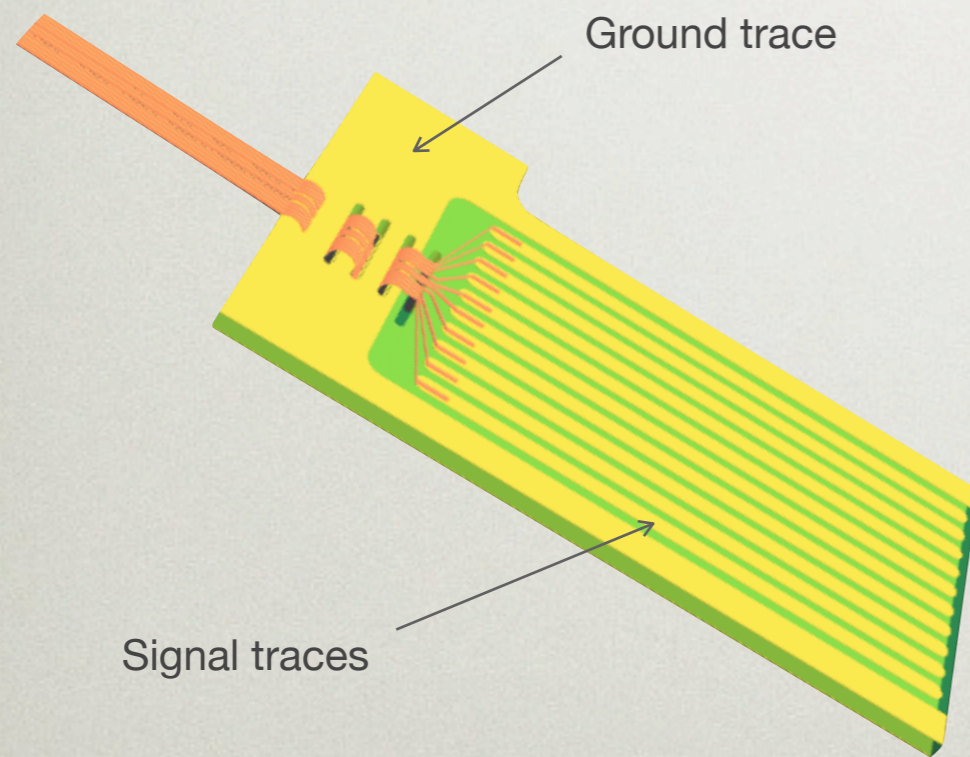
7.3 mm



# Connections

**W**

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Boards stacked inside  
a copper clamp

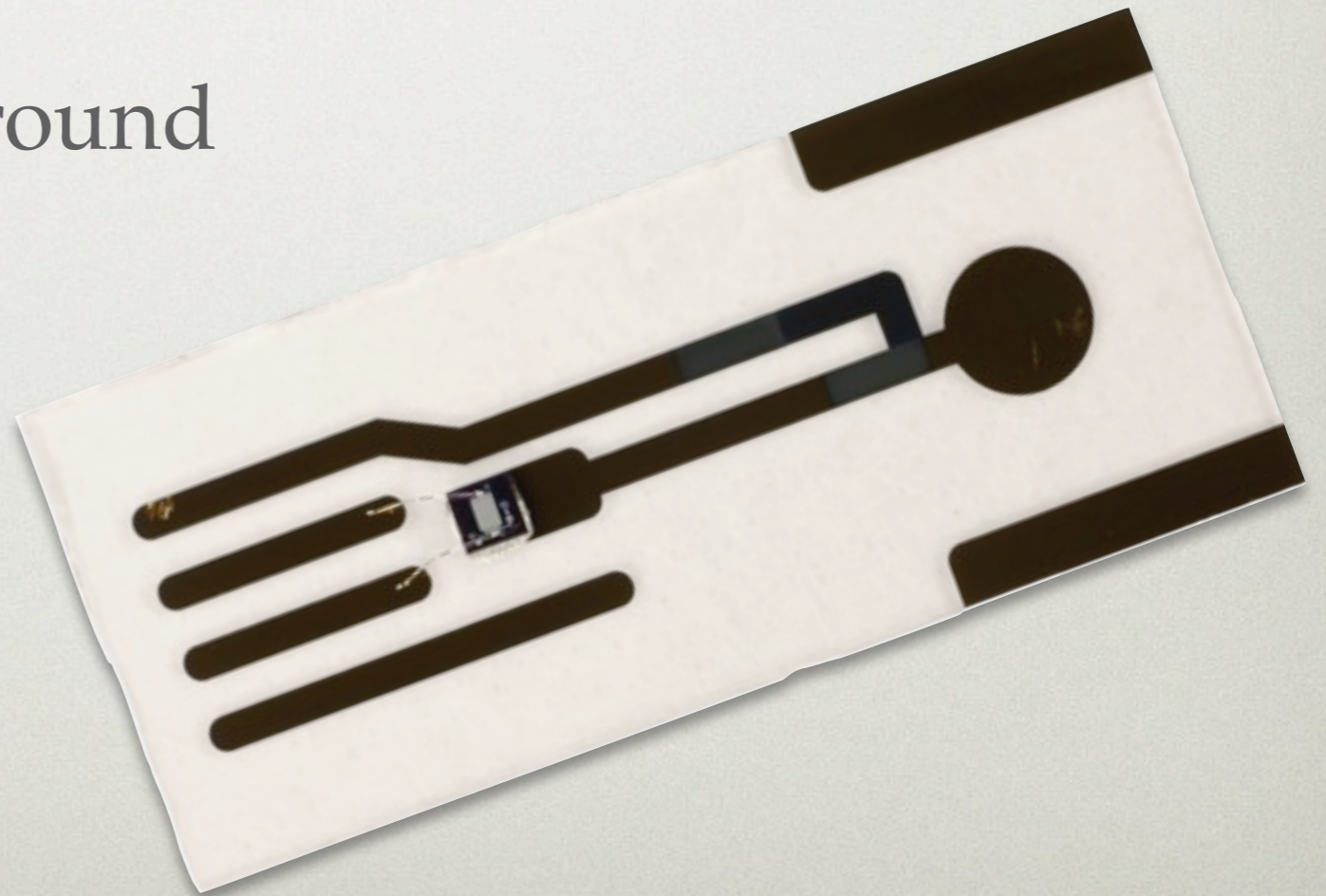
[ Knecht et al. ]

# Summary

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The MAJORANA collaboration is developing Ge detector electronics, cables and connectors with excellent properties

- Ultra-low background
- Ultra-low noise





Thank you